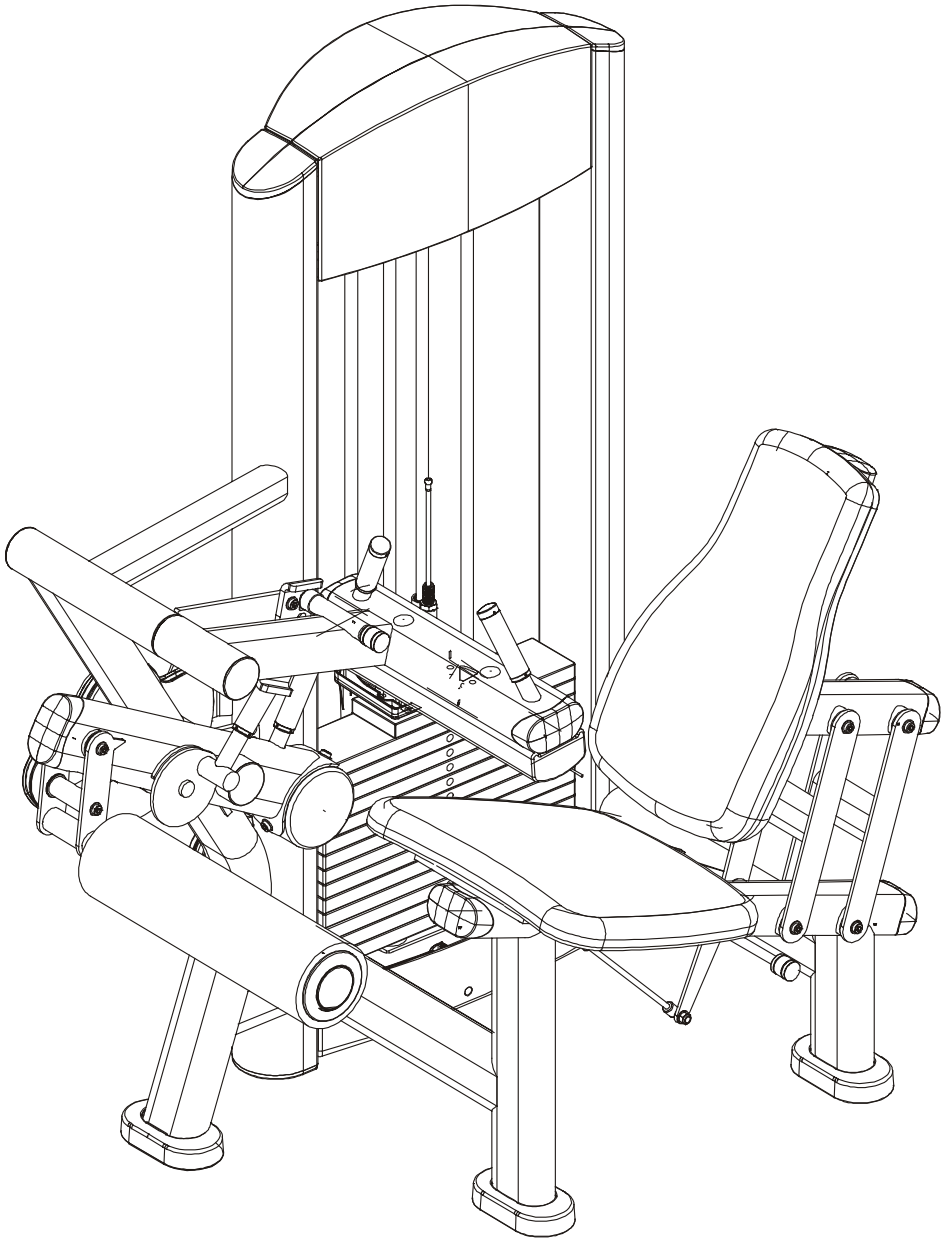
LifeFitness

SIGNATURE SERIES

SEATED LEG CURL



Customer Support Services

PARTS MANUAL

SIGNATURE SERIES SEATED LEG CURL

Notes:

SIGNATURE SERIES SEATED LEG CURL
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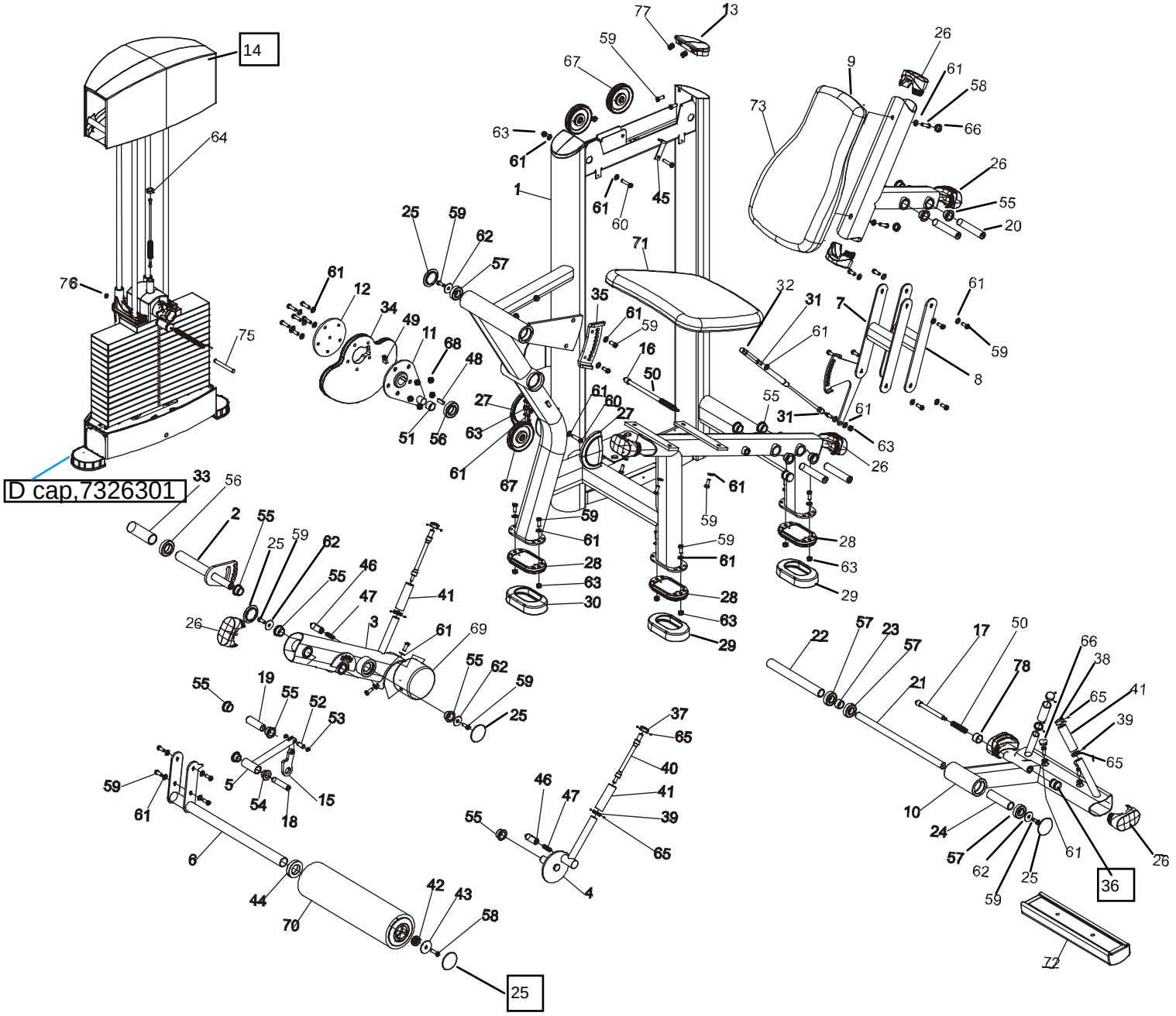
SIGNATURE SERIES – SEATED LEG CURL

Exploded Assembly



SIGNATURE SERIES – SEATED LEG CURL

Legend

ITEM NO.	QTY.	PART NO.	DESCRIPTION	ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	RMA	WLDMT, FZSLC, FRAME	40	2	7307101	ROD, PUSH PIN
2	1	7322801	WLDMT, FZLE/SLC, ADJ START SHAFT	41	4	3235801	GRIP, 1.25" OD X 4" FZLE, FZSLC, FZCE
3	1	7482401	WLDMT, FZSLC, PIVOT ARM	42	1	7347301	NUT, SPIDER M10 X 1.5
4	1	7482501	WLDMT, FZSLC, TIBIA ADJ HANDLE	43	1	7322301	PLATE, 1.97 OD X .44 ID 10GA
5	1	7324501	WLDMT, FZLE, TIBIA ADJ LINK	44	1	7357901	SHAFT COLLAR, 1-1/2" ID ALUM
6	1	7321901	WLDMT, FZLE/SLC, ROLLER PAD SPPRT	45	1	6757701	CLIP, CABLE 2-7/8 X 1 X 1
7	1	7411101	WLDMT, FZ, 4-BAR INDEX	46	2	7308401	PIN, PUSH
8	1	7411001	WLDMT, FZ, 4-BAR	47	2	6411801	SPRING, POP PIN 3/8 DIA X 2-3/4
9	1	7410901	WLDMT, FZ, BACK PAD SPPRT	48	1	7511601	KEY, .375 SQUARE X 1.25
10	1	7482901	WLDMT, FZSLC, THIGH SPPRT	49	1	7342201	PLATE, CABLE END
11	1	7483001	WLDMT, FZSLC, CAM SPPRT	50	2	7351501	SPRING; PULL PIN LARGE
12	1	7329101	PLATE, FZ, CAM COVER	51	1	7481201	BEARING, M25 X M30 X M20
13	2	7326201	CAP, D-TUBE - TOP	52	1	7331702	SHAFT, PIVOT X 1.040
14	1	----------	ASSY, MID TOWER-14	53	2	3232409	RING, RETAINING, EXTERNAL
15	1	7329601	PLATE, TIBIA LINK	54	2	3104901	.75" ID 1.00" OD BRONZE BUSHING
16	1	7425101	PIN, PULL X 12.25	55	14	3104903	1.00" ID 1.25" OD BRONZ BUSHING
17	1	7425102	PIN, PULL X 6.75	56	2	3243201	BEARING, 6007 BALL
18	1	7324801	SHAFT, TAPPED 0.75 DIA X 3.330	57	4	3235601	BEARING, 6205 BALL
19	1	7324901	SHAFT, TAPPED 1 DIA X 3.330	58	9	3236204	SCREW, M10 X1.5 35MM
20	4	7324902	SHAFT, TAPPED 1 DIA X 5.330	59	36	3236202	SCREW, M10 X1.5 25MM
21	1	7316505	SHAFT, 25MM X 19.500	60	3	3236206	SCREW, M10 X1.5 45MM
22	1	7330007	SPACER, INTERNAL X 11.765	61	43	3236601	WASHER, 3/8 SAE SS
23	1	7330002	SPACER, INTERNAL X .653	62	4	3236701	WASHER, FENDER 3/8" ID X 1.5" OD SS
24	1	7330004	SPACER, INTERNAL X 4.765	63	10	3236801	NUT, M10 HEX NYLOCK SS
25	5	7308701	CAP, BEARING HOUSING	64	1	3236902	NUT, M16 X 2 HEX JAM SS
26	8	7333901	CAP, LARGE FLOV- END	65	16	3237201	M3 X .5 HXS NO CUP ST BO
27	2	7333601	COVER, PULLEY- PARTIAL	66	4	3237403	PLUG, 1" HOLE
28	3	7334001	FOOT, 2.50 X 4.49 FLOV	67	3	3237801	PULLEY, 4.5" OD
29	2	7340201	COVER, FOOT - STRAIGHT	68	7	7335401	NUT, M10 X 1.5 SOCKET HEAD
30	1	7419601	COVER, FOOT-20 DEG.	69	1	7551601	COUNTER WEIGHT, SMALL - COATED
31	2	7414301	STUD, M10 BALL END M10 X 1.5	70	1	7392801	ASSY, ROLLER PAD - LONG
32	1	3235701	SPRING, GAS 150N	71	1	7401501	PAD, SEAT LE/SLC
33	1	7511504	SPACER, FZ/PS INTERNAL 4.845	72	1	7470701	PAD, KNEE
34	1	7476001	CAM, FZSLC	73	1	7474101	PAD, LARGE BACK
35	1	7658101	PLATE, FRMD .375 FZSLC	74	1	7423711	CABLE, FZSLC
36	2	7424801	KNOB, POP PIN	75	1	7564501	PIN, FZ/PS, WEIGHT PLATE
37	2	7306801	CAP, GRIP WITH HOLE	76	1	3243901	RING, BRE M11, ST, PP
38	2	7306901	CAP, GRIP 1.25 OD	77	4	3238601	M10X1.5 BLIND THREADED INSERT
39	4	7315601	RING, GRIP 1.25 OD	78	1	7481202	BEARING, M28 X M33 X M20

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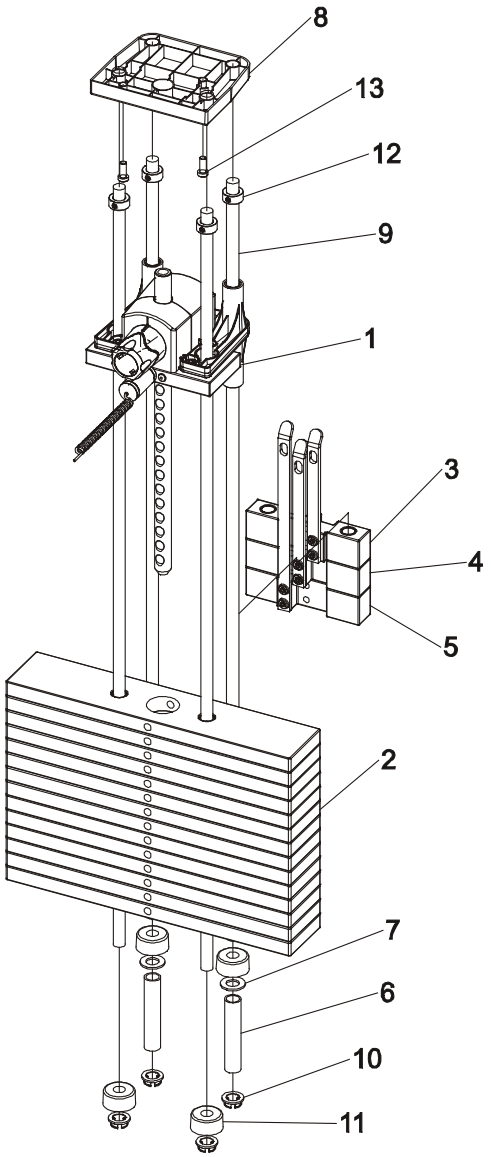
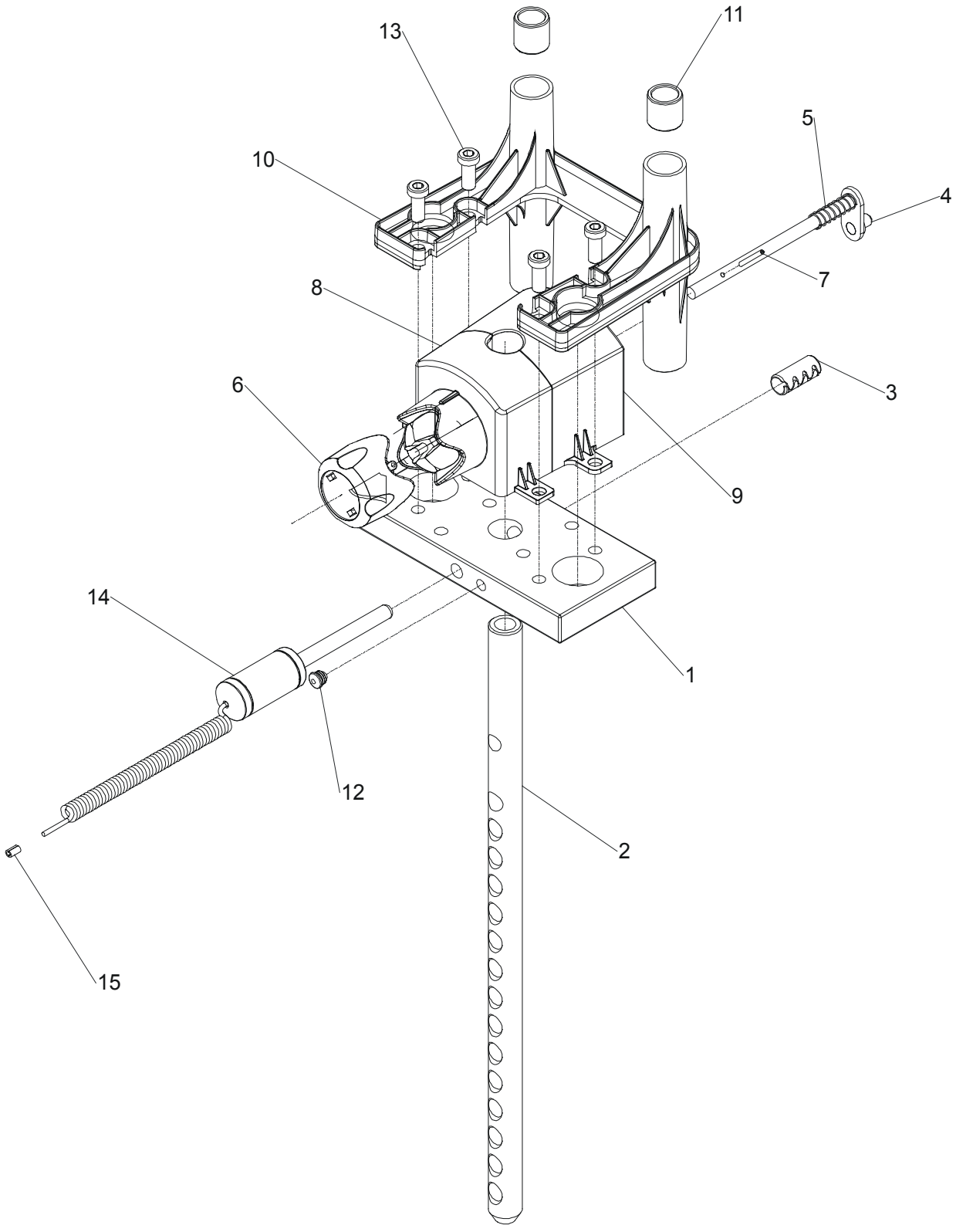
Weight Stack



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7350701	ASSY, HEAD PLATE (14)
2	14	7328401	WEIGHT PLATE, 20 LB
3	1	7327601	ASSY, INCREMENT WT - 5 LB
4	1	7327701	ASSY, INCREMENT WT - 10 LB
5	1	7327801	ASSY, INCREMENT WT - 15 LB
6	2	7328701	SPACER, INC WT STACK - 14 PLT
7	2	3240601	WASHER, FLAT 3/4" STAINLESS
8	1	7357501	RETAINER, GUIDE ROD - TOP
9	4	7328602	GUIDE ROD, .75 OD SOLID 53.50
10	4	7337901	BUSHING, GUIDE ROD
11	4	7352101	CUSHION, WEIGHT STACK
12	4	3103301	SHAFT COLLAR, 3/4 I.D. ZINC
13	2	3236202	SCREW, M10 X1.5 25MM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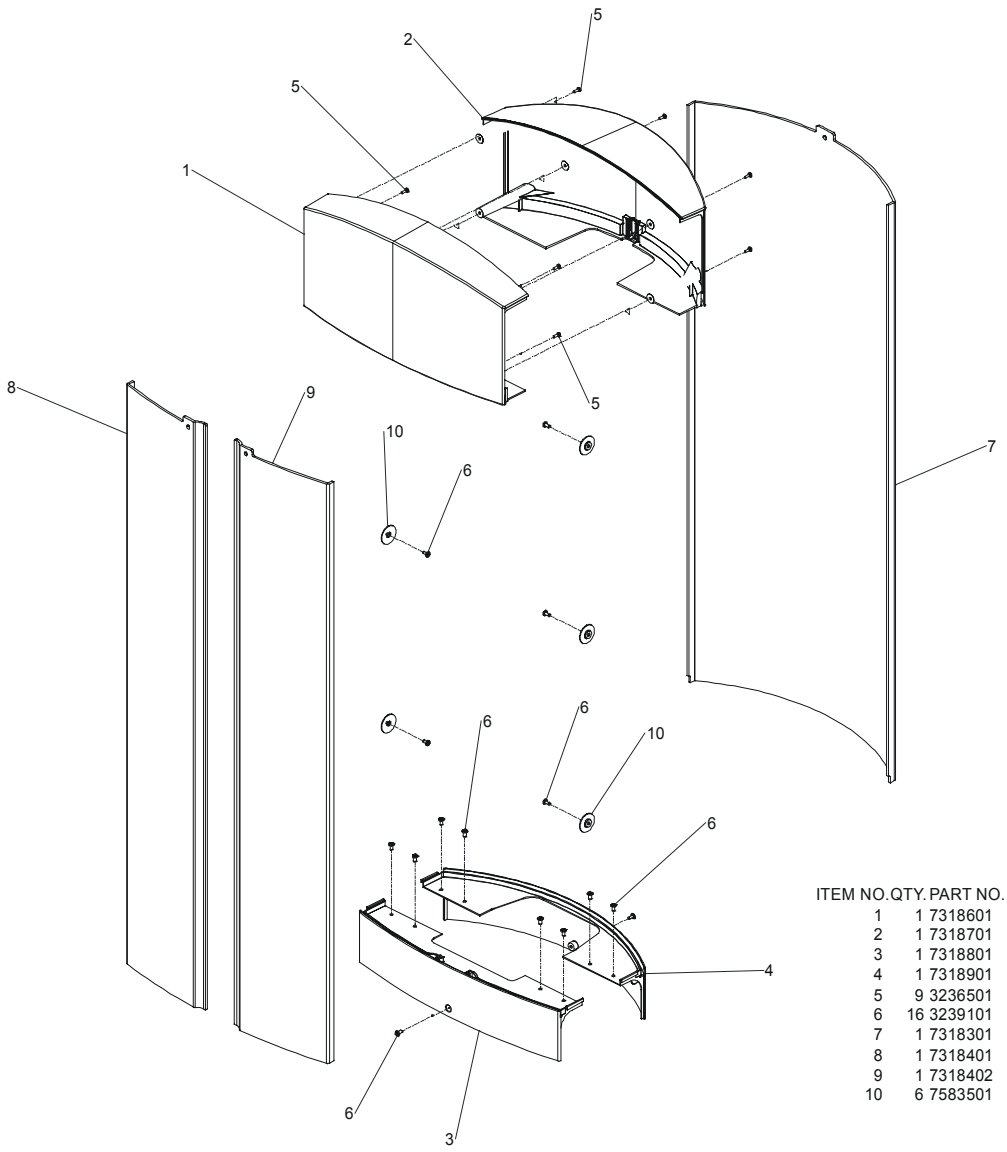
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7326701	HEAD PLATE
2	1	7328901	STEM, 14 PLATE
3	1	3236001	BUSHING, SPRING PIN
4	1	7327201	WLDMT, INCREMENT WT PIN
5	1	6411801	SPRING, POP PIN 3/8 DIA X 2-3/4
6	1	7326101	KNOB, INC WT SELECTOR
7	1	3110008	ROLL PIN, 1/8 X 1-1/4
8	1	7326401	HOUSING, SELECTOR - FRONT
9	1	7326501	HOUSING, SELECTOR - REAR
10	1	7362101	STABILIZER, HEAD PLATE
11	4	7459601	BUSHING, HEAD PLT STABILIZER
12	1	7356501	PLUG, LANYARD ATTACHMENT
13	4	3236202	SCREW, M10 X1.5 25MM
14	1	7338101	ASSY, WT STACK SELECTOR PIN
15	1	7523601	CRIMP, CABLE



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7318601	COVER, TOWER- TOP FRONT
2	1	7318701	COVER, TOWER- TOP REAR
3	1	7318801	COVER, TOWER- BOTTOM FRONT
4	1	7318901	COVER, TOWER- BOTTOM REAR
5	9	3236501	M4 X 0.7 PHL PAN MS ST ZN
6	16	3239101	SCREW, M5X10 PHL PAN TT ST
7	1	7318301	SHROUD, TOWER- REAR SHORT
8	1	7318401	SHROUD, TOWER- FRT SHORT RH
9	1	7318402	SHROUD, TOWER- FRT SHORT LH
10	6	7583501	RETAINER, FZ SHROUD